

PORTER 125

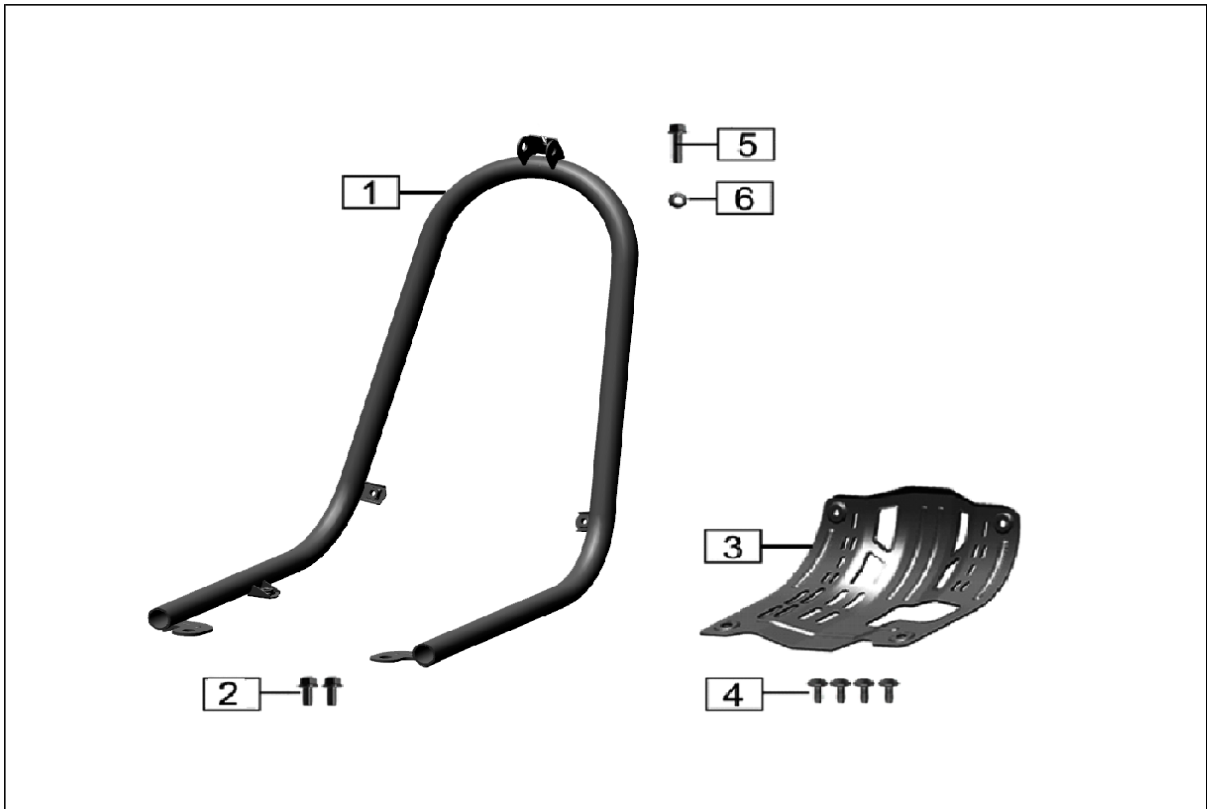




F01 ENGINE

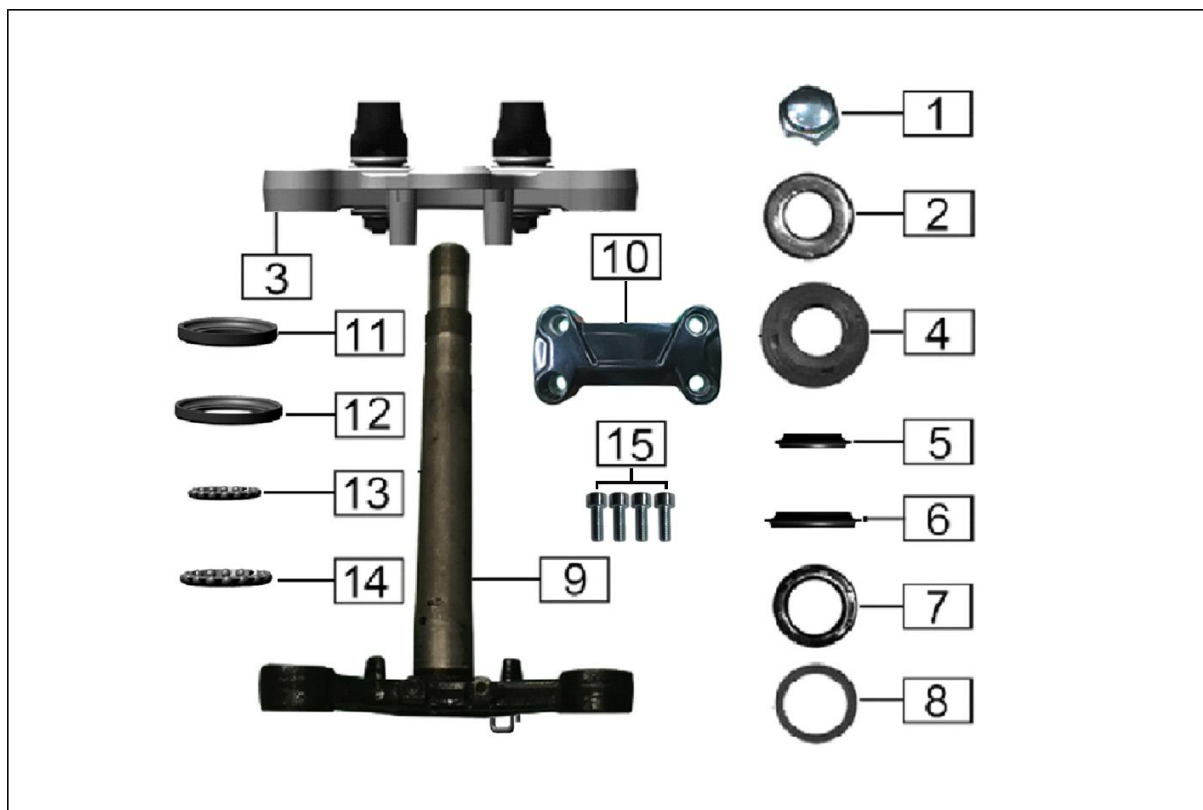
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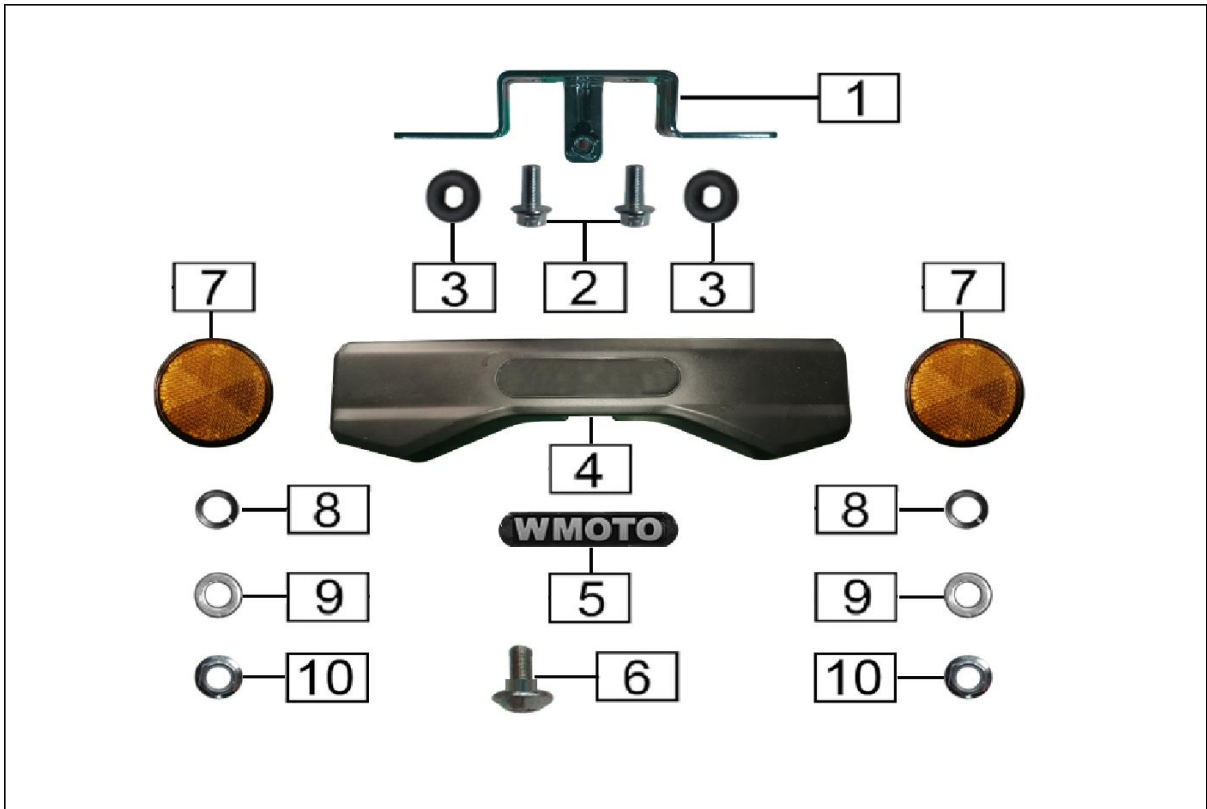
F03 FRONT SUSPENSION,ENGINE

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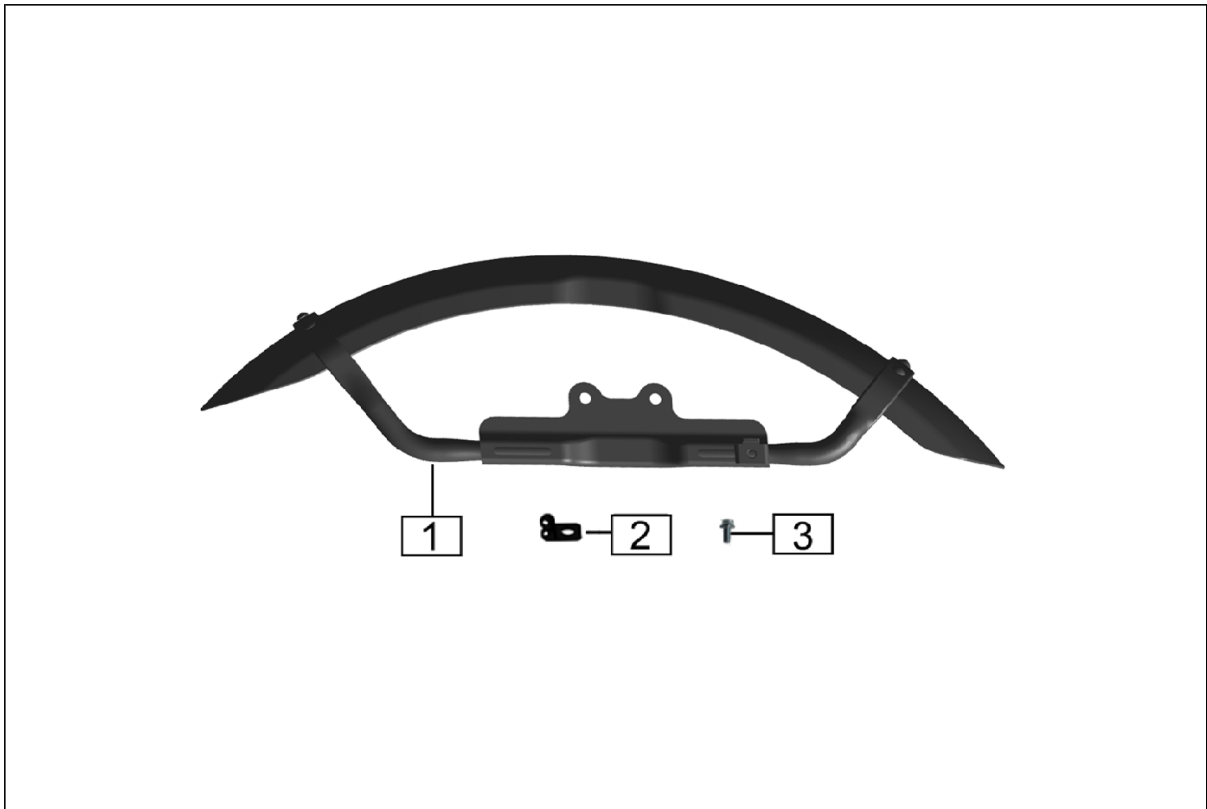
F04 DIRECTION COLUMN COMPONENT

ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	71104-I126-000001	CAP NUT,STEERING POST	1	
2	71191-I126-000002	SMALL FLAT CUSHION FOR STEERING COLUMN	1	
3	71101-I427-000002	UPPER CONNECTING PLATE COMPONENT	1	
4	71105-H206-00001XQ	ADJUSTING NUT,STEERING POST	1	
5	71201-G124-0000Q	BEARING UPPER RETAINING RING	1	
6	71202-G124-0000	BEARING LOWER RETAINING RING	1	
7	71123-H206-00001X	STEERING COLUMN FLAT WASHER	1	
8	71124-H206-0000	STEERING COLUMN DUST RING	1	
9	71120-I427-000002	COMBINATION OF LOWER CONNECTING PLATE AND RISER	1	
10	7111A-I427-000002	STEERING COLUMN CLIP	1	
11	71203-G124-0000	BEARING UPPER RACE	1	
12	71204-G124-0000	BEARING LOWER RACE	1	
13	71208-H418-0000Q	UPPER HOLDER	1	
14	71209-H418-0000Q	LOWER HOLDER	1	
15	B0007001080025Z00	SCREW M8×25	4	
16	B057890008003571X	BOLT M8×35	2	



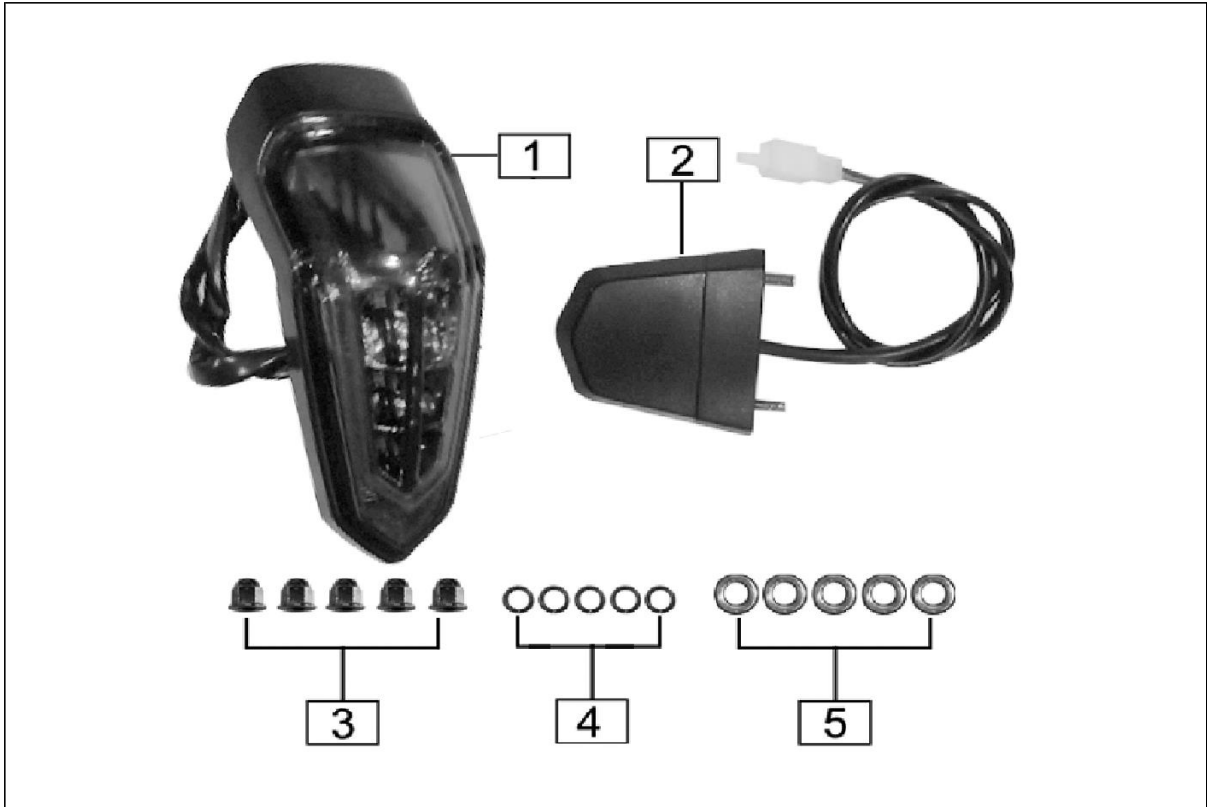
F05 STEERING COLUMN TRIM

[illegible]



F11 FRONT FENDER

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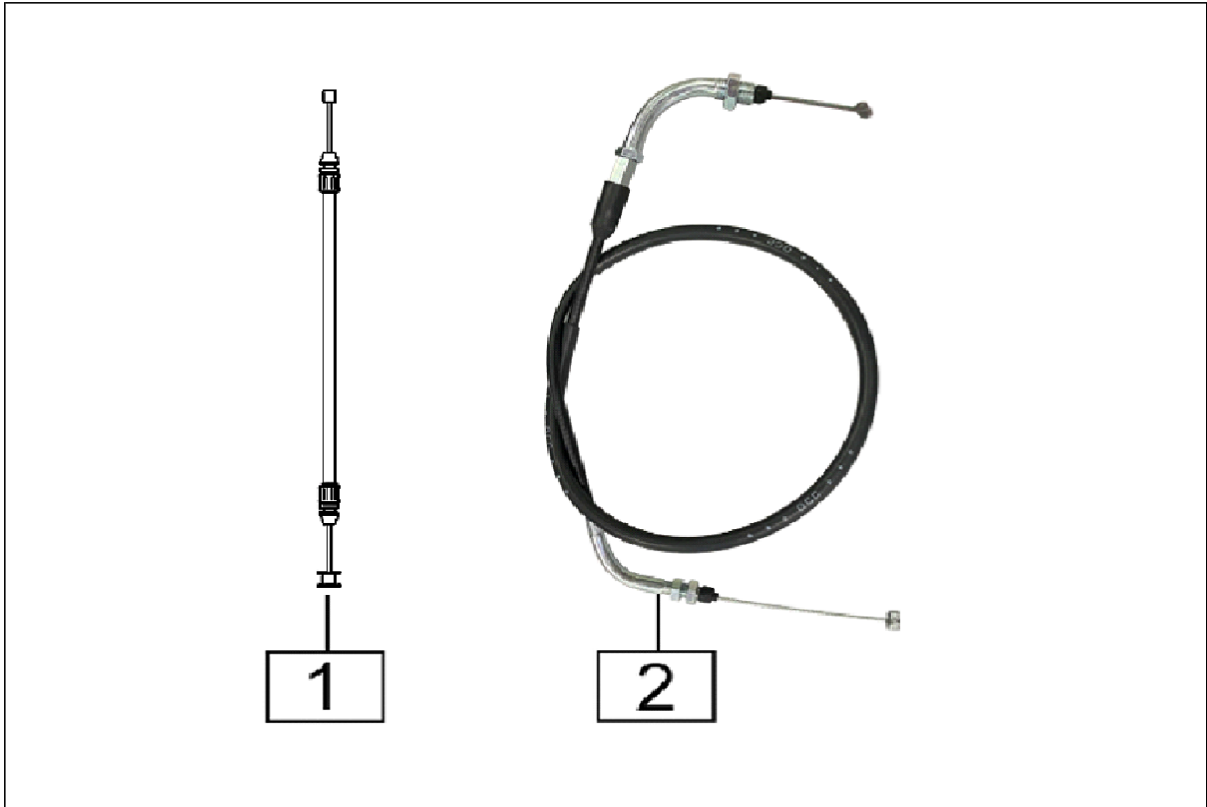
F13 REAR LAMP ASSEMBLY

[illegible]



F14 REAR MUDGUARD,FRONTSECTION

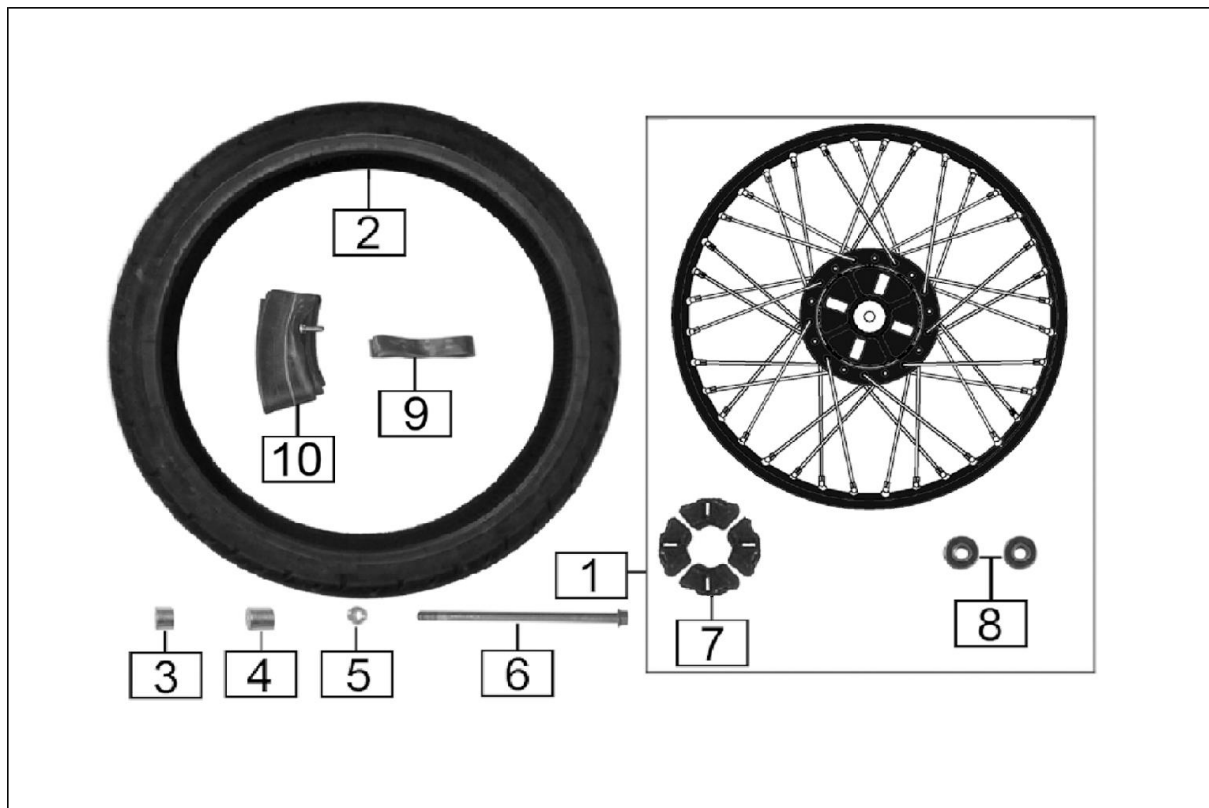
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F15 CONTROL CABLE

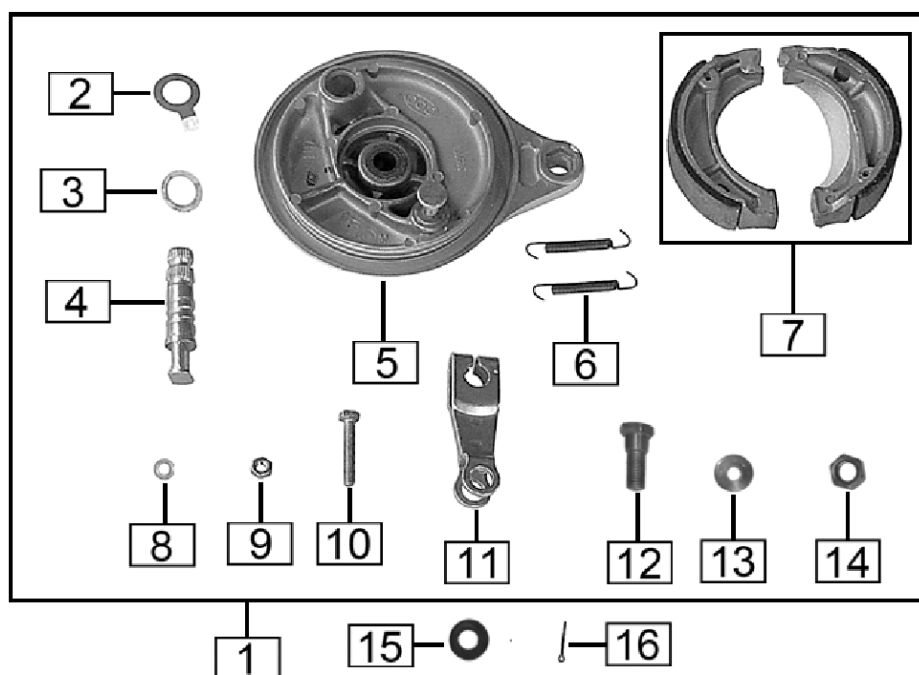
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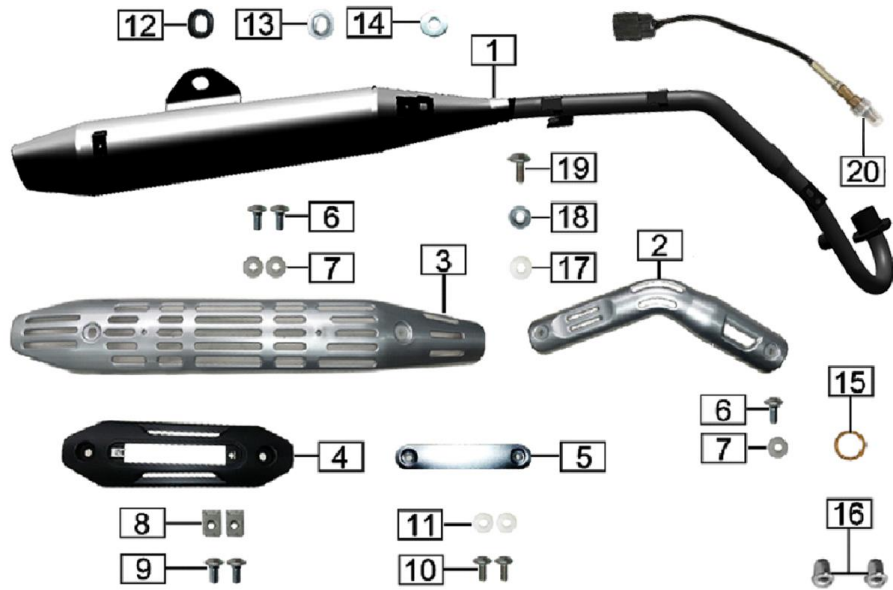
F18 REAR WHEEL

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F19 REAR BRAKE

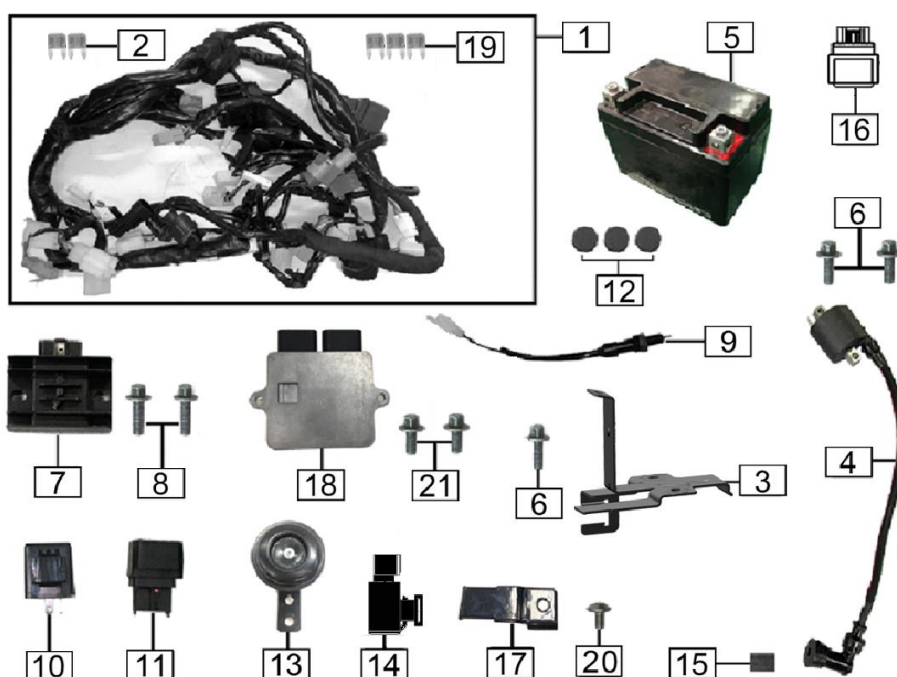
ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	54200-H206-000092	REAR BRAKE	1	
2	54208-H206-000001	INDICATING BOARD,REAR BRAKE	1	
3	54141-H206-0000	FELT,FRONT BRAKE	1	
4	54209-H206-000001	CAM,REAR BRAKE	1	
5	54205-H206-000091	CAP,REAR BRAKE	1	
6	54201-H206-0000	PAD SPRING,REAR BRAKE	2	
7	54220-H206-0000	PAD,REAR BRAKE	1	
8	B0009701060000K1X	WASHER 6	1	
9	B061770106000061X	NUT M6	1	
10	B057820006003571X	BOLT M6×35	1	
11	54207-H206-000001	PULLINGARM,REAR BRAKE	1	
12	54212-I219-000001	BOLT,REAR BRAKE PULLARM	1	
13	B0009701080000K1X	WASHER 8	1	
14	B061770108000061X	NUTM 8	1	
15	9131B-0000-0300Q	RUBBER PLANE PAD Φ10×Φ21×4.5	1	
16	B000910002002001X	COTTER PIN Φ2×20	1	



F21 SIGN, MUFFLE

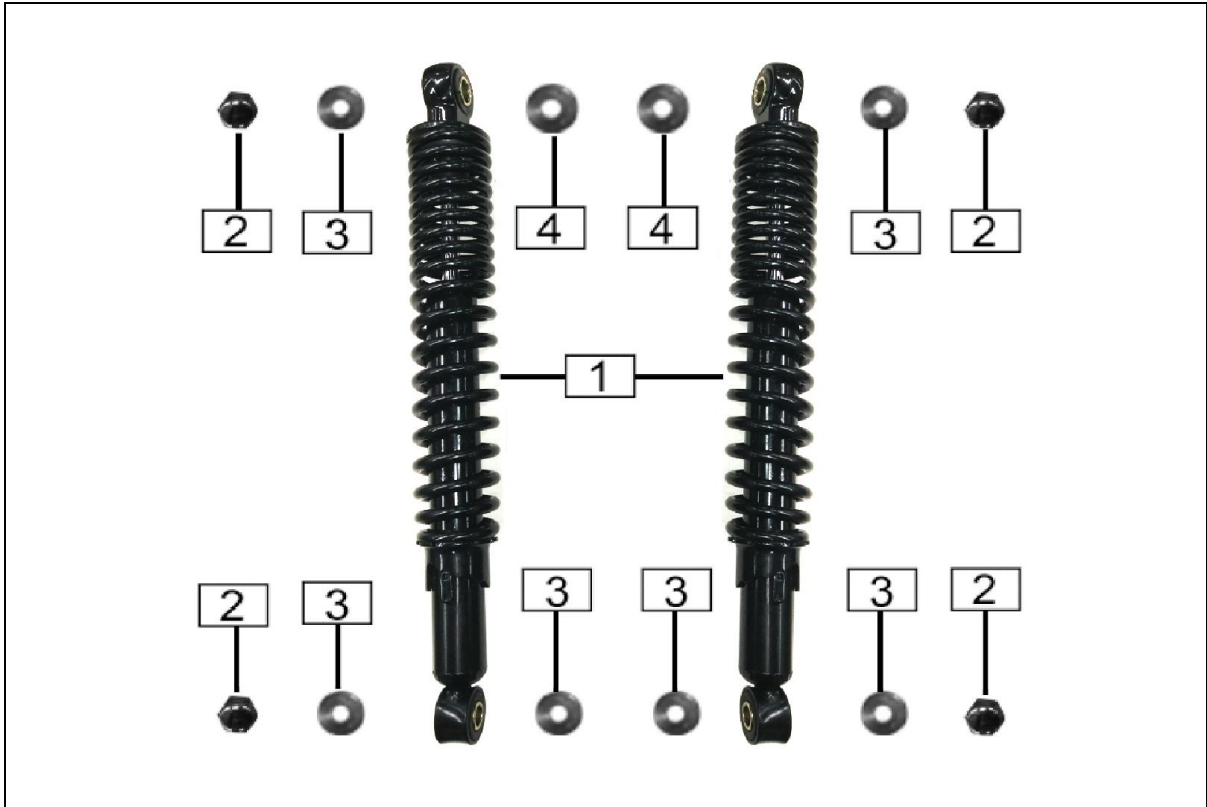
ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	18000-I427-000005	SIGN,MUFFLE	1	
	18070-0000-030030	CATALYST		
2	1804C-I427-000003	SMALL PROTECTIVE COVER,EXHAUST MUFFLER	1	
3	18040-I427-000003	COVER,EXHAUST MUFFLER	1	
4	18048-I427-000001	EXHAUST MUFFLER SHIEL DOUTER COVER	1	
5	1804E-I427-000002	EXHAUST MUFFLER SHIELDOUTER COVER DECORATIVE BLOCK	1	
6	9A139-1060-113Z00	SCREW M6×13	3	
7	6222D-0000-140001	HSHAPE RUBBER PAD	3	
8	91218-1050-015T0U	NUTCLIP M5-15×11	2	
9	9A139-1060-012Z00	SCREW M6×12	2	
10	9A158-1050-012Z00	SCREW M5×12	2	
11	91311-M288-010001	RUBBER PLANE PAD Φ5.5×Φ10×1	2	
12	6222D-0000-150001	HSHAPE RUBBER PAD	1	
13	91303-0100-28131X	LONG HOLE PAD	1	
14	91301-0100-28021X	WASHER Φ10×Φ28×2	1	
15	18030-H206-0000	SEAL PAD,EXHAUST MUFFLER	1	
16	91202-1080-01930V	LONG CAP NUT M8×19	2	
17	6222D-0000-1200Q	HSHAPE RUBBER PAD	1	
18	91302-9060-18071X	FLANGED WASHER Φ6×Φ18×4-1	1	
19	9A118-1060-016Z00	SCREW M6×16	1	
20	17950-0000-100002	OXYGEN SENSOR	1	

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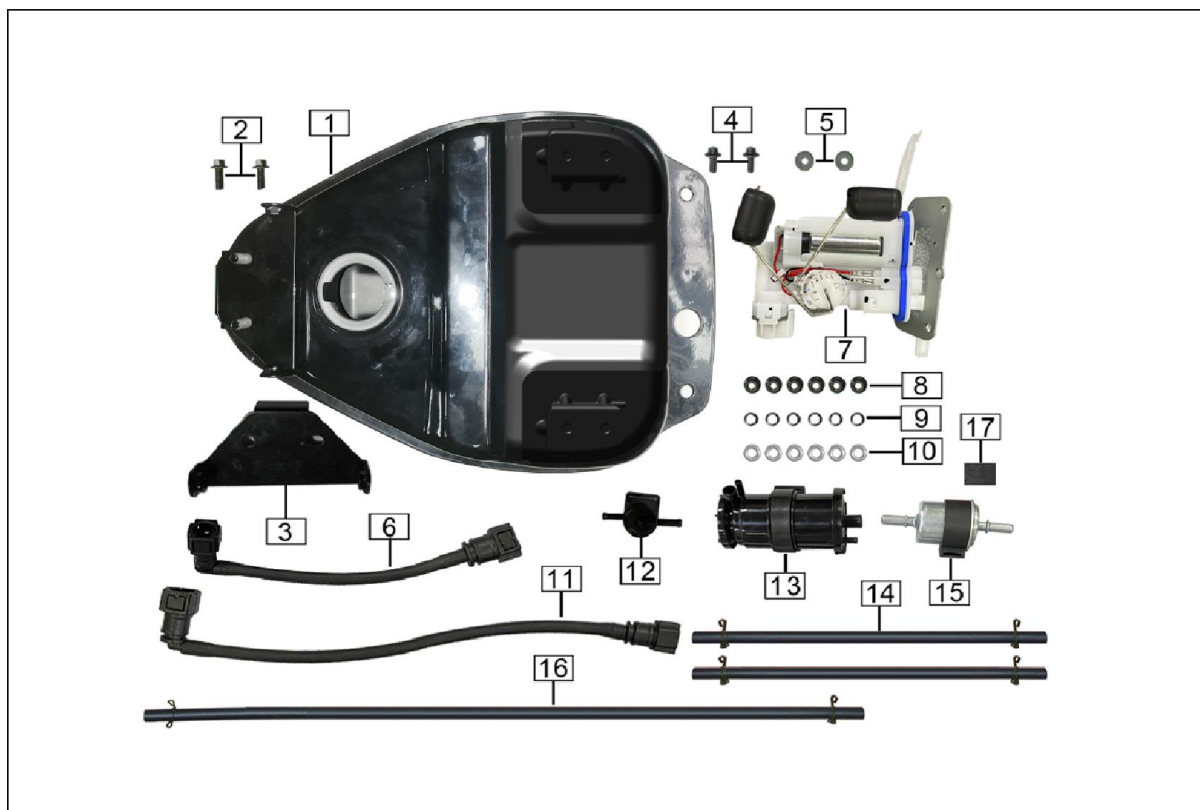
F25 ELECTRICAL COMPONENTS

ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	85100-I427-000003	MAIN CABLE	1	
2	85174-0000-0600	THE INSURANCE SHEET	2	
3	83234-H1L9-010002	BATTERY BRACKET BAFFLE	1	
4	81100-I427-000002	IGNITION COIL/HIGH VOLTAGE BAG	1	
5	83200-C000-330003	BATTERY	1	
6	B166740106001671X	BOLT M6×16	3	
7	83100-J0X1-000002	RECTIFIER	1	
8	B166740106002071X	BOLTM6×20	2	
9	84600-H136-0000Q	SWITCH,REAR BRAKING LAMP	1	
10	85600-I126-C10001	FLASHER	1	
11	82290-H0P8-0000Q	STARTING RELAY	1	
12	83209-I219-0000Q	BATTERY RUBBER CUSHION	3	
13	85500-H0P8-000068	HORN	1	
14	84146-Q822-000002	SUPPLEMENTARY RELAY	1	
15	08122-H1L9-030001	DAMPING FOAM	1	
16	8229D-J210-000001	OIL PUMP RELAY	1	
17	82291-H1L9-000002	FUEL PUMP RELAY	1	
18	85400-0000-010106	ECU	1	
19	85174-0000-0700	THE INSURANCE SHEET	3	
20	9A163-1060-01071X	SCREW M6×10	1	
21	B166740106001471X	BOLT M6×14	2	



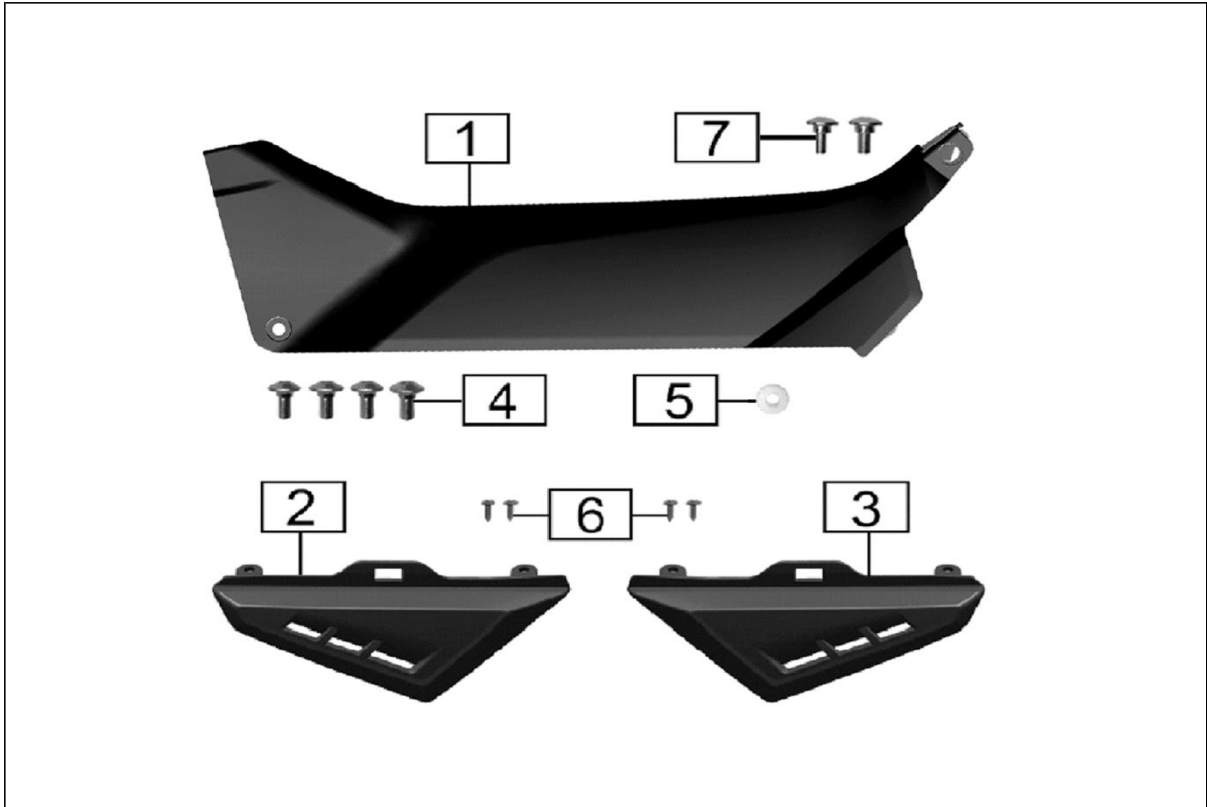
F27 REAR SHOCK ABSORBER

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F30 FUEL TANK

ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	61100-H1L9-030002	TANK	1	
2	B057890008001671X	BOLT M8×16	2	
3	63344-H1L9-000002	VEHICLE BODY COVERBRACKET	1	
4	B166740106001671X	BOLT M6×16	2	
5	B0009601060000K1X	WASHER 6	2	
6	85430-H1L9-010002	ELECTRIC FUEL INJECTION PIPE ASSEMBLY	1	
7	17970-0000-340002	FUEL PUMP ASSEMBLY	1	
8	B061770105000061X	NUT M5	6	
9	B000930005000001X	SPRING WASHER 5	6	
10	B0009701050000K1X	WASHER 5	6	
11	85430-I427-000002	ELECTRIC FUEL INJECTION PIPE ASSEMBLY	1	
12	6116D-H327-000002	FUEL SHUT-OFF VALVE	1	
13	61165-H336-020002	CARBON CANISTER	1	
14	613140180DGT0509XQ	OIL PIPE	1	
15	61180-M0G8-0000	FUEL FILTER	1	
16	613170400DGT0812XQ	OIL PIPE	1	
17	08122-H1L9-030001	CUSHIONING FOAM	1	
18	613140200DGT0509XQ	OIL PIPE	1	



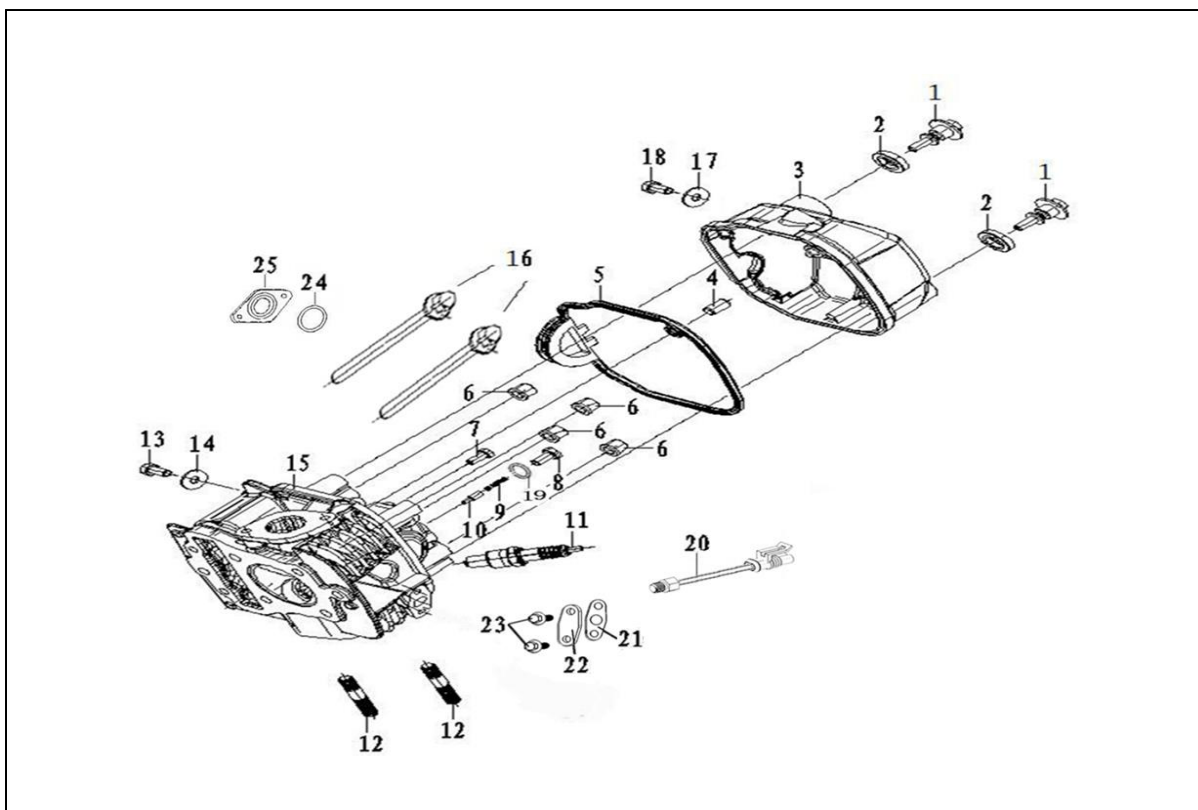
F36 PROTECTING BOARD,CENTRAL FRONT

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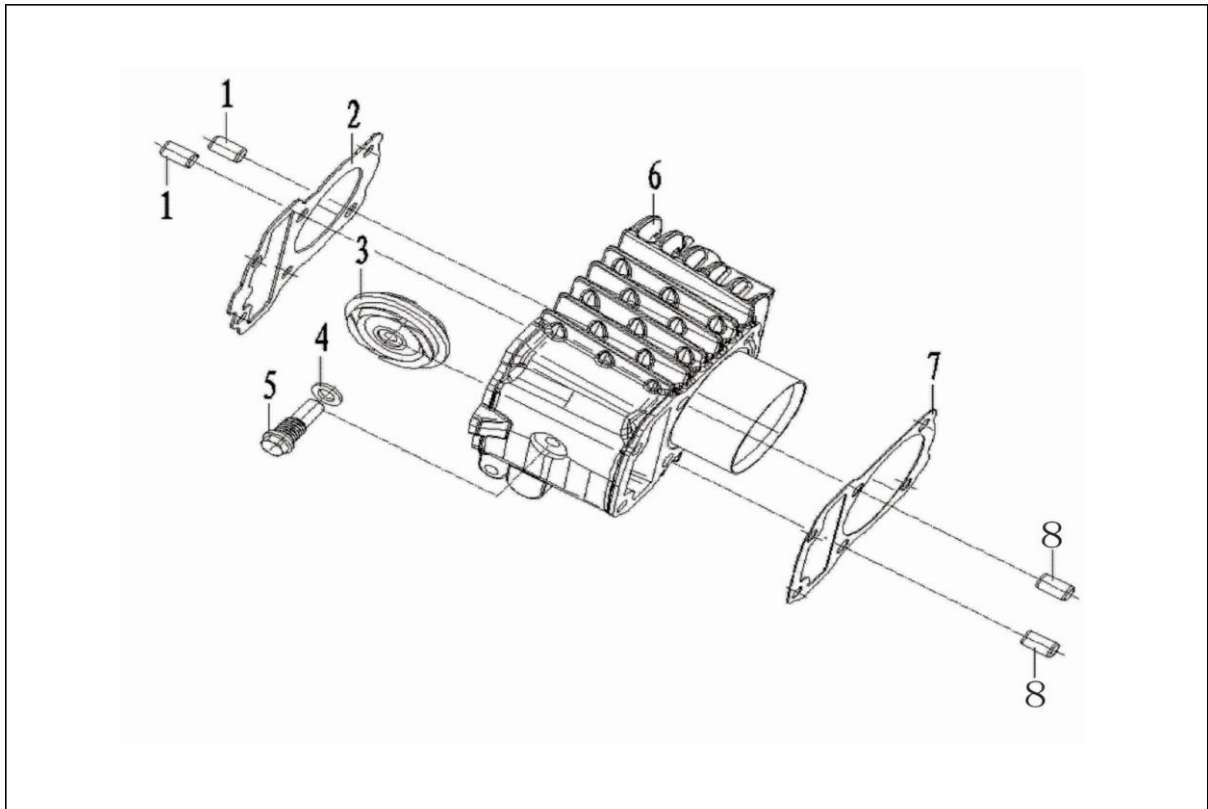
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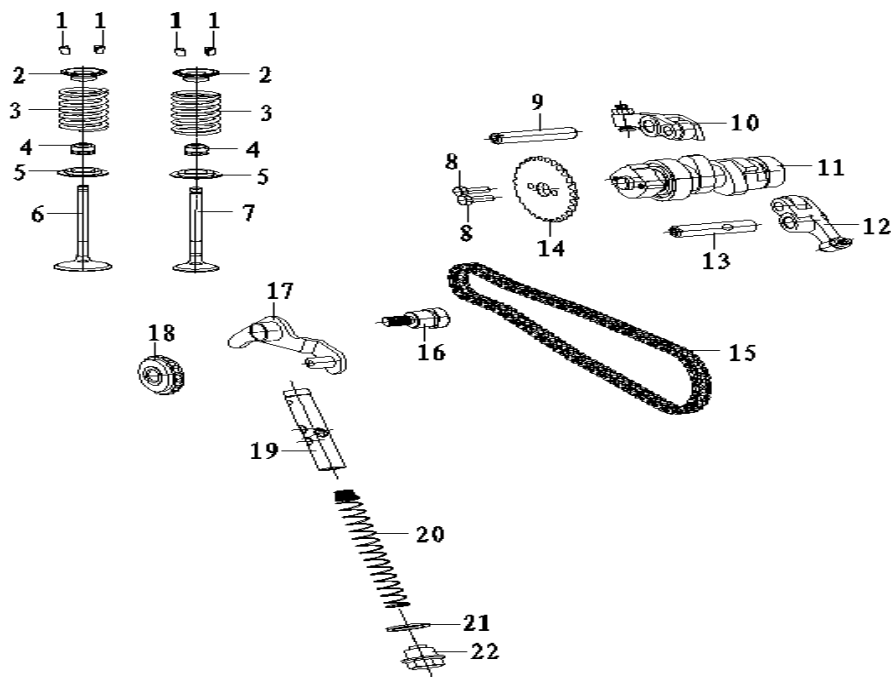
E01 CYLINDER HEAD ASSY

ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	100100400-0001	SCREW	2	
2	100208911	GASKET	2	
3	100058420-0006	UPPER COVER,CYLINDER HEAD	1	
4	100100868	DOWEL PIN,Φ8×14×Φ6.3	1	
5	100208438	SEAL RING,OF UPPER COVER CYLINDER HEAD	1	
6	100100505-0001	NUT M7	4	
7	100011168-0003	BOLT, M5×12	1	
8	100011259-0003	BOLT, M6×8	1	
9	100205687	SPRING	1	
10	100205686	CYLINDER HEAD TAPPET	1	
11	100102667	SPARK PLUG	1	
12	100100449-0002	BOLT,M8×44	2	
13	100011171-0002	BOLT, M6×12	1	
14	100106379	WASHER,Φ6.5×1.5×Φ18	1	
15	100058491-0006	CYLINDER HEAD ASSY	1	
16	100011545-0001	BOLT, M6×100	2	
17	100106562	WASHER,Φ6.2×1×Φ10	1	
18	100010836-0006	BOLT, M6×12	1	
19	100106538	WASHER,Φ6.2×1.5×Φ13	1	
20	100102806	TEMPERATURE SENSOR	1	
21	100104640	PAPER GASKET	1	
22	100105429	INTAKE COVER BOARD	1	
23	100055589-0006	BOLT, M6×16	2	
24	100057104	O_RING,Φ29×2.4	1	
25	100121944	INLET PIPE INSULATION BAKELITE PAD	1	



E02 CYLINDER ASSEMBLY

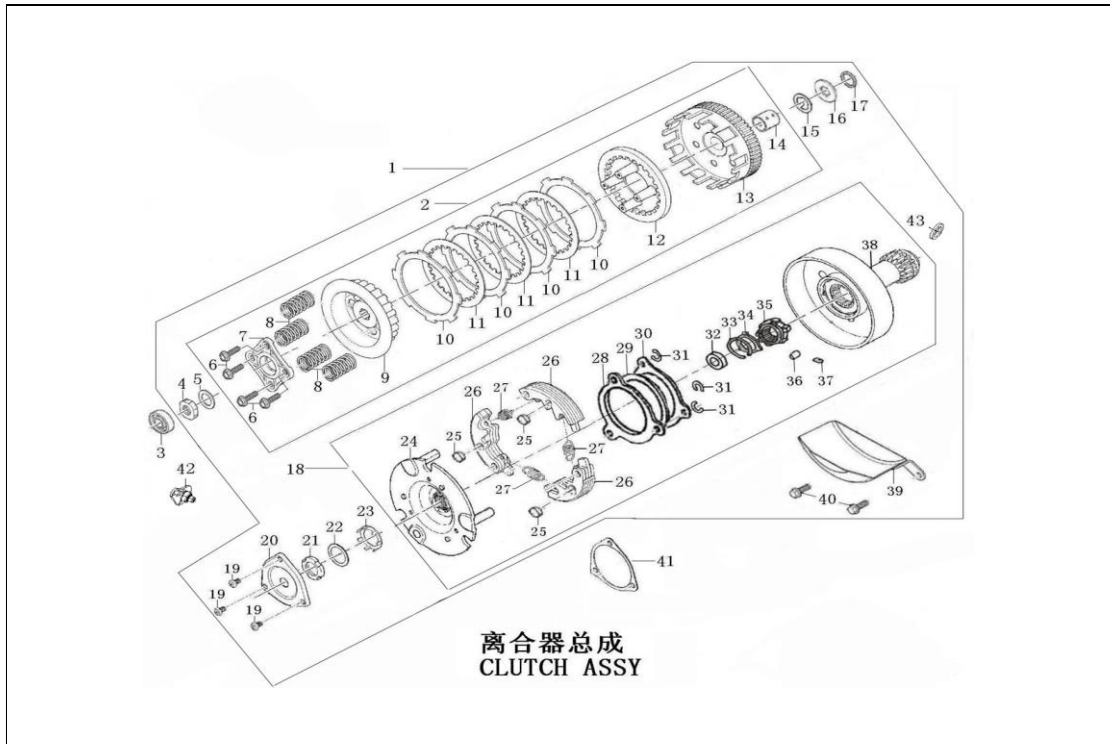
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E03 VALVE MECHANISM

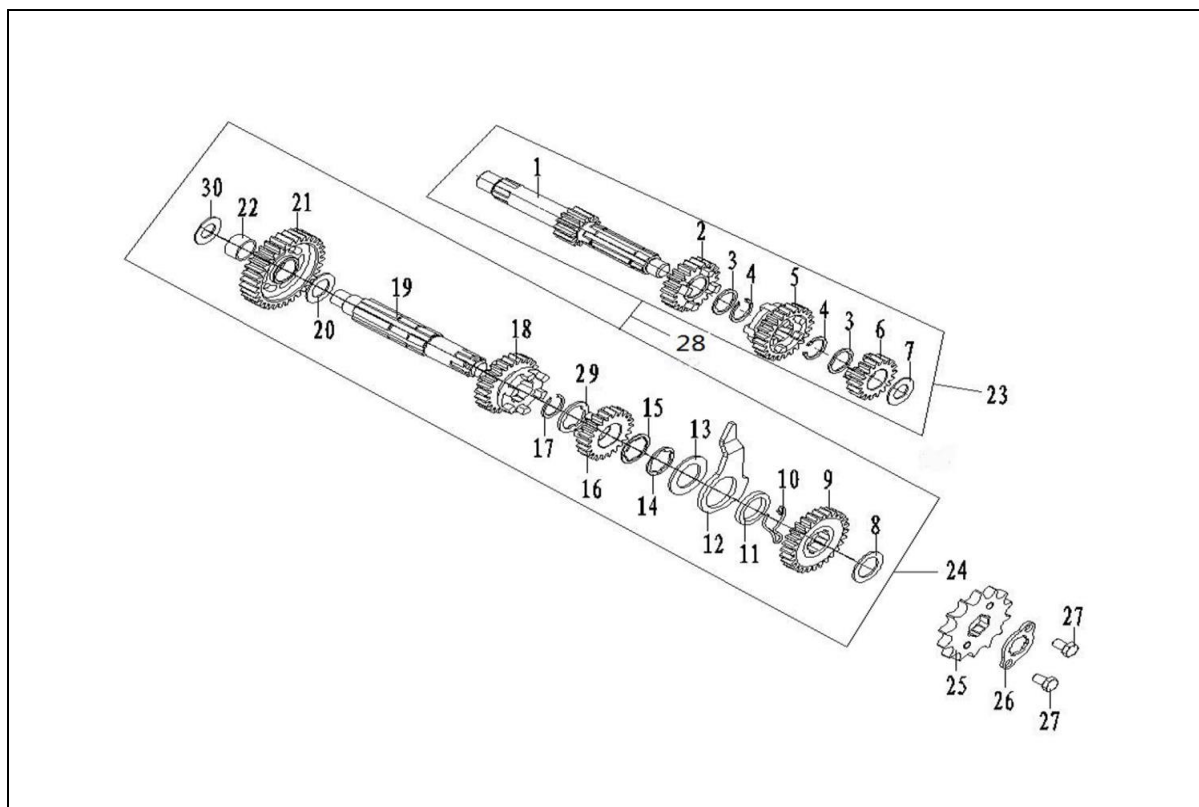
ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	100105320	VALVE LOCKER	4	
2	100105305	SPRING,SEAT	2	
3	100200719	INNER SPRING,ASSY	2	
4	100105334	SEAL VALVE STEM	2	
5	100200700	OUTER VALVE SPRING,RETAINER	2	
6	100200574	INTAKE VALVE	1	
7	100200620	EXHAUST VALVE	1	
8	100011168-0003	BOLT, M5×12	2	
9	100200357	ROCKER SHAFT	1	
10	100200409	ROCKER ARM ASSEMBLY VALVE	1	
11	100200130	GAMP SHAFT COMP	1	
12	100200407	ROCKER ARM ASSEMBLY VALVE	1	
13	100200356	ROCKER SHAFT	1	
14	100105033	TIMING DRIVEN SPROCKET	1	
15	100105104	SPROKET CHAIN	1	
16	100200449	AXLE TENSIONER LEVER	1	
17	100200552	CHAIN ADJUSTING SET	1	
18	100105239	CHAIN TENSIONING WHEEL	1	
19	100105253	CAM CHAIN TENSIONER PUSH ROD	1	
20	100105204	SPRING	1	
21	100106552	WASHER,Φ14×1.5×Φ20	1	
22	100100343-0007	SEALING PLUG M14×1.5	1	

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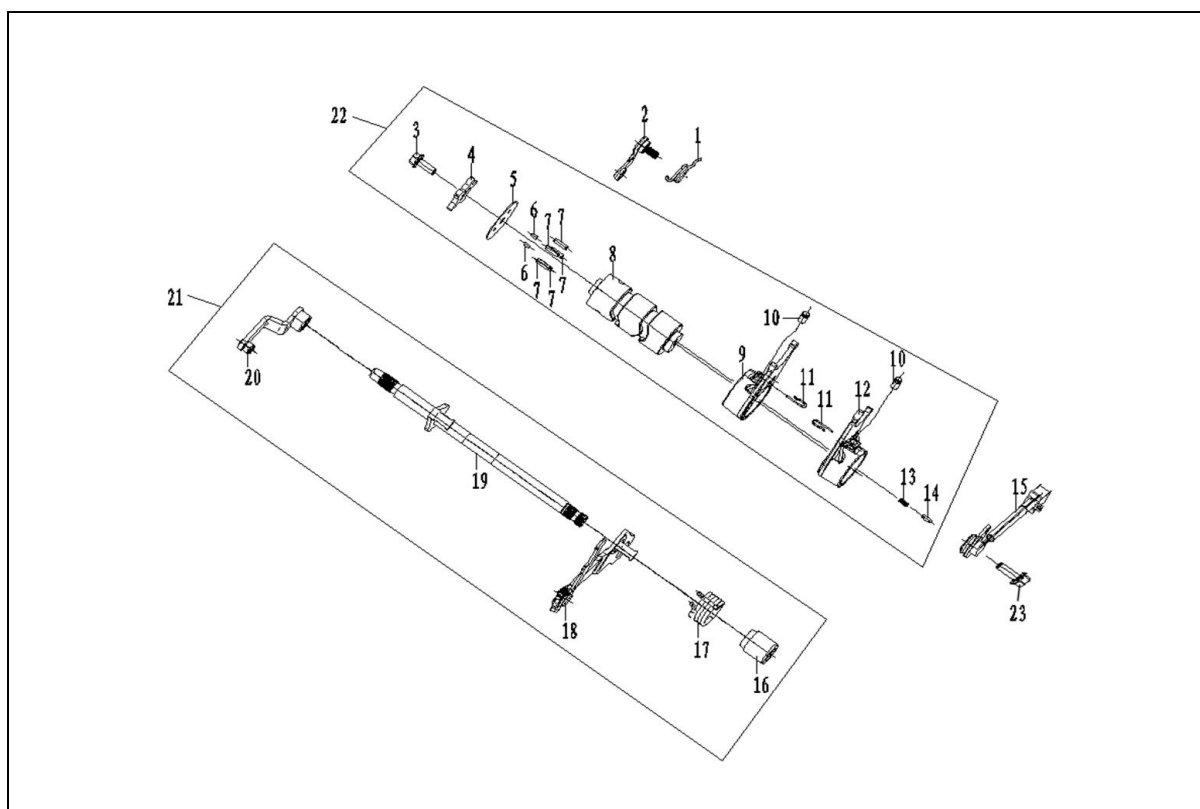
E06 CLUTCH ASSY

ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	100202796	CLUTCH ASSY	1	
2	100202899	CLUTCH ASSY	1	
3	100031716	BEARING,6000	1	
4	100100514	LOCK NUT CLUTCH	1	
5	100103344	DISH WASHER,CLUTCH	1	
6	100011267-0003	BOLT, M6×22	4	
7	100202936	END COVER CLUTCH	1	
8	100202971	SPRING,CLUTCH	4	
9	100202915	CENTER SLEEVE CLUTCH	1	
10	100138193	DRIVE FRICTION DISK	4	
11	100103421	OUTER FRICTION DISK A	3	
12	100202947	PRESSURE PLATE CLUTCH	1	
13	100202990	OUT CASE ASSEMBLY CLUTCH	1	
14	100103352	SLEEVE CLUTCH	1	
15	100103350	FIXING RING,CLUTCH	1	
16	100103340	WASHER	1	
17	100103348	SPACER SLEEVE CLUTCH	1	
18	100203208	ASSEMBLY PRIMARY CLUTCH	1	
19	100031847-0006	SCREW, M5×8	3	
20	100103460	COVER PRIMARY CLUTCH	1	
21	100100528	LOCK NUT PRIMARY CLUTCH	1	
22	100103343	DISH WASHER,CLUTCH	1	
23	100103459	STOP WASHER,PRIMARY CLUTCH	1	
24	100103466	DRIVE DISK PRIMARY CLUTCH	1	
25	100103468	SHAKE ABSORBER	3	
26	100103469	COUNTER WEIGHT SET PRIMARY CLUTCH	3	
27	100103470	SPRING,PRIMARY CLUTCH	3	
28	100108048	PRIMARY CLUTCH COVER	1	
29	100108035	SPRING	1	
30	100108046	PRESS PLATE OF PRIMARY CLUTCH	1	
31	100103461	CIRCLIP PRIMARY CLUTCH	3	
32	100106515	WASHER,Φ17×3×Φ22.9	1	
33	100103462	CIRCLIP PRIMARY CLUTCH	1	
34	100106533	WASHER,Φ29.5×0.8×Φ38	1	
35	100103471	INNER PLATE OVERRUNNING CLUTCH	1	
36	100100637	PIN	6	
37	100103467	SPRING	6	
38	100303514	OUTER CASE PRIMARY CLUTCH	1	
39	100202930	OIL INSULATING CLUTCH	1	
40	100011173-0003	BOLT, M6×16	2	
41	100104614	GASKET PRIMARY CLUTCH COVER	1	
42	100103451	CAM PLATE ASSEMBLY CLUTCH	1	
43	100103458	THRUST WASHER,PRIMARY CLUTCH	1	



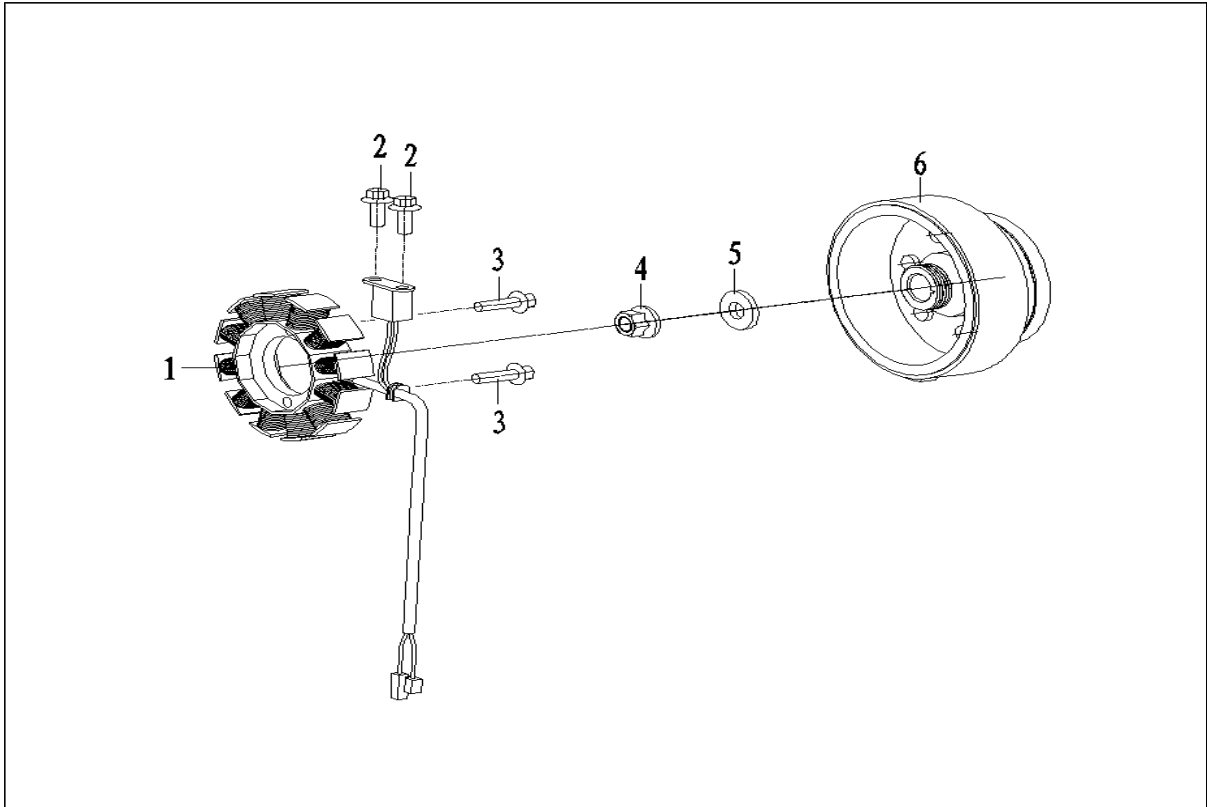
E11 TRANSMISSION MAIN,COUNTER SHAFT

ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	100301873	TRANSMISSION MAIN SHAFT	1	
2	100105975	GEAR M-3	1	
3	100103645	WASHER,15.5(17.2)×1.2×21	2	
4	100103657	CIRCLIP	2	
5	100105976	GEAR M-4	1	
6	100105974	GEAR M-2	1	
7	100106501	WASHER,Φ12.1×1×Φ23	1	
8	100106520	WASHER,Φ17.2×1.2×Φ26	1	
9	100106090	GEAR C-1	1	
10	100301963	DAMPING SPRING,COUNTERSHAFT	1	
11	100106333	WASHER,Φ20.1×3.5×Φ27	1	
12	100301969	LIMIT PLATE GEARSHIFT	1	
13	100106473	WASHER,Φ20.2×1.5×Φ33	1	
14	100301305	WASHER	1	
15	100301314	FIXING RING,CLUTCH	1	
16	100106092	GEAR C-1	1	
17	100203475	WASHER	1	
18	100106091	GEAR C-1	1	
19	100301934	TRANSMISSION COUNTER SHAFT	1	
20	100106418	WASHER Φ15.2×1×Φ25	1	
21	100106089	GEAR C-1	1	
22	100106181	COLLAR	1	
23	100203424	MAIN SHAFT TRANSMISSION	1	
24	100063723	COUNTERSHAFT ASSEMBLY	1	
25	100103801	DRIVE SPROCKET	1	
26	100203657	FIXING PLATE DRIVE SPROCKET	1	
27	100031911-0004	BOLT, M6×10	2	
28	100203285	TRANSMISSION MAIN COUNTER SHAFT	1	
29	100100629	CHECK RING,Φ18.5×1.2×Φ22	1	
30	100106503	WASHER,Φ12.2×1×Φ22.5	1	



E13 GEARSHIFT MECHANISM

ITEM NO.	PARTS NUMBER	PARTS NAME(EN)	QTY	REMARKS
1	100103980	SPRING, LOCATING PLATE	1	
2	100203957	LOCATING PLATE ASSY	1	
3	100011264-0003	BOLT, M6×16	1	
4	100203806	STOPPING PLATE	1	
5	100203854	PRESS PLATE OF GEARSHIFT DRUM	1	
6	100100887	PIN Φ3×8.5	2	
7	100100901	PIN Φ4×13	5	
8	100054748	GEARSHIFT DRUM	1	
9	100086223	RIGHT FORK COUNTERSHAFT	1	
10	100103891	GUIDE PIN	2	
11	100103892	CLIP, SPRING	2	
12	100086224	CENTER FORK MAINSHAFT	1	
13	100103948	SPRING	1	
14	100103947	PIN	1	
15	100104497-0002	GEARSHIFT SWITCH LAMP	1	
16	100106229	SLEEVE OF GEARSHIFT LEVER COMP	1	
17	100203925	RETURN SPRING	1	
18	100065373	GEARSHIFT SHAFT COMBINATION	1	
19	100303630	GEARSHIFT SHAFT COMP	1	
20	100051306	CLUTCH MANIPULATE ARM COMBINATION	1	
21	100203877	GEARSHIFT LEVER COMP	1	
22	100086222	GEARSHIFT DRUM COMP	1	
23	100011266-0004	BOLT, M6×20	1	



E14 MAGNETO COMP

[illegible]

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